

Date: Wednesday, 13/02/2008 1:18:38 PM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: ANGLE
Job Number	: 37401		
Estimate Number	: 13169		
P.O. Number	:	Part Number	: D37301
This Issue	: 13/02/2008 S.O. No. :	Drawing Number	: D3730 U/R
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : MACHINED PARTS	Drawing Revision	: U/R
Previous Run	: 37306	Material	:
Written By	: <u>W</u>	Due Date	: 13/02/2008
Checked & Approved By	:	Qty:	10 Um: Each
Comment	: Est Rev:A 08-01-30 new issue DD verified by:		



Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D6207	Angle Extrusion 1x1x.125
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Comment: Qty.: 0.1749 f(s)/Unit Total : 1.7493 f(s)
D6207 angle extrusion
Batch: 35960

08/02/14

2.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE
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Comment: 1- Mill as per dwg D3730

2-Deburr

08/02/14

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

08/02/14

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

08/02/14

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Grind radius as per dwg D3730

2- Deburr if necessary

08/03/11 (9)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: ANGLE

Job Number: 37401

Part Number: D37301

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SS 08/03/11 9

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



run 2008/3/13 (9)

POSITIVE RECALL

EFFECTIVE 08/02/15 AUTH h

PASSED _____ DATE _____

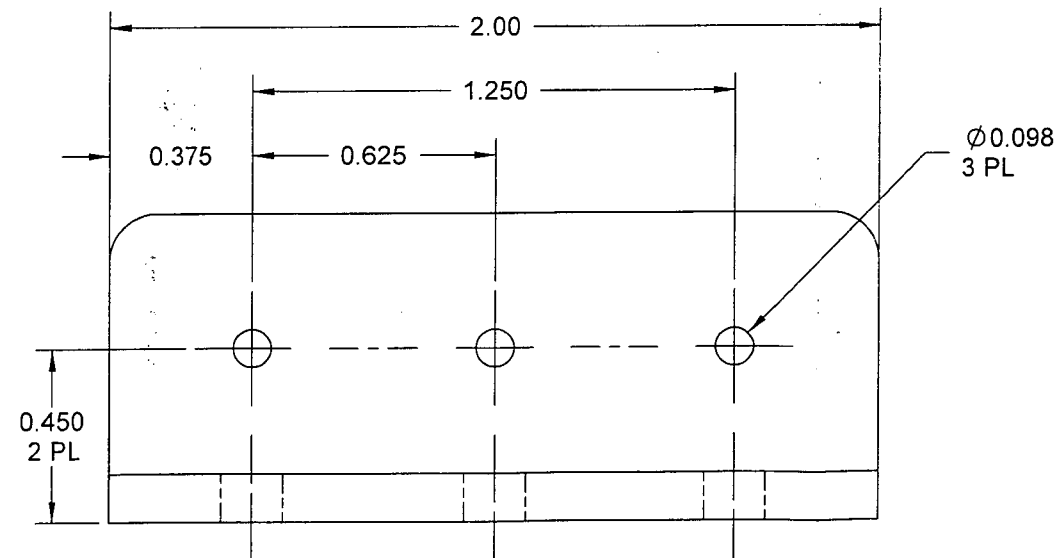
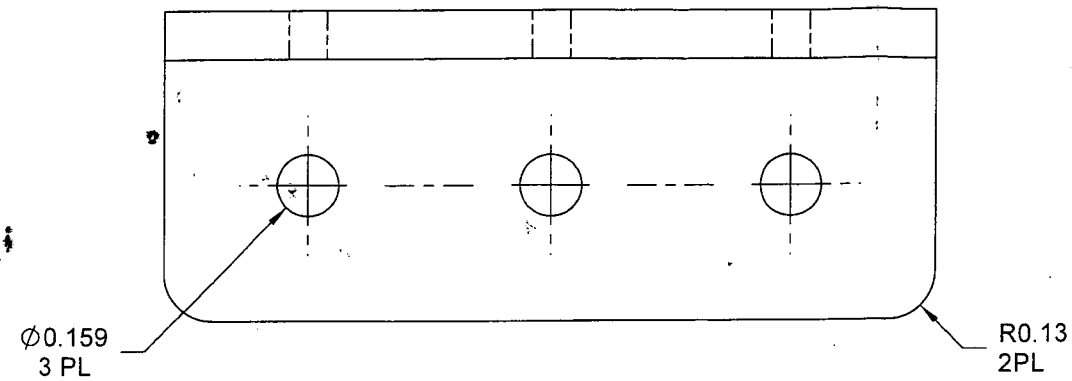
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

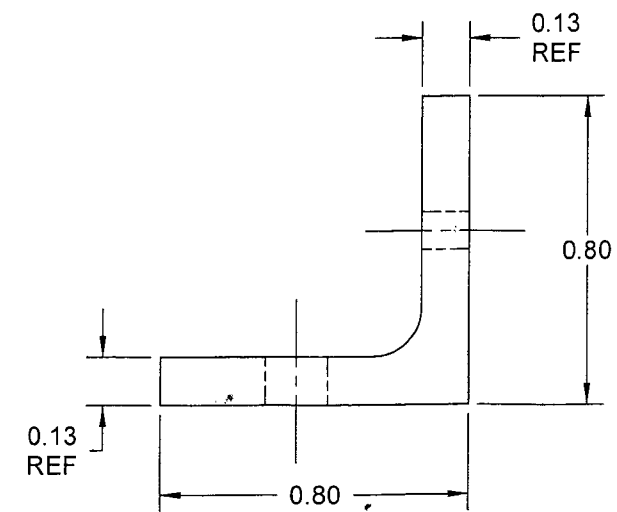
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

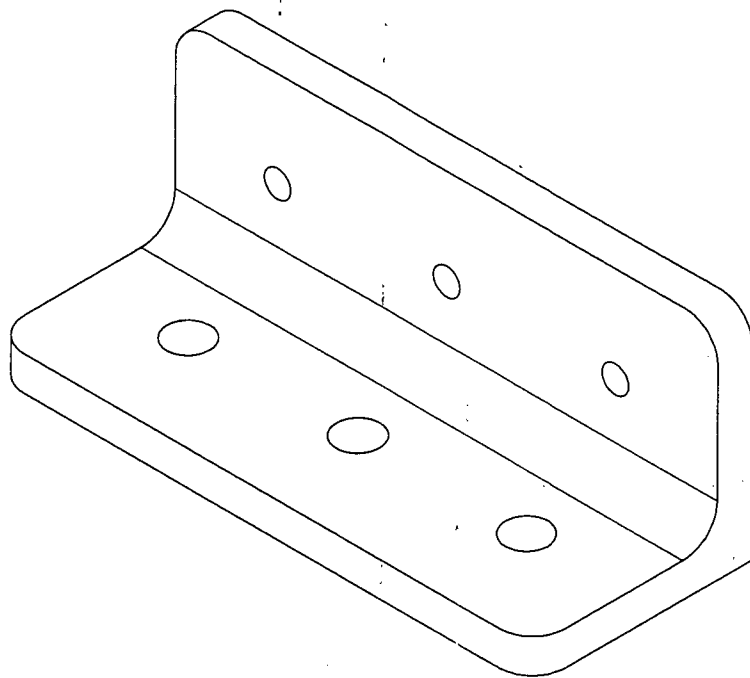


D3730-1 ANGLE

PRELIMINARY ISSUE



DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	LE	DRAWING NO.	REV. A
MFG. APPR.		D3730	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		ANGLE	2:1
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D3730-1 ANGLE

PRELIMINARY ISSUE

NOTES:

- 1) MATERIAL: MAKE FROM D6207 OR D6203 EXTRUSION
- 2) FINISH: ~~None~~ *Chemical conversion coat*
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.04 lbs

*Not A Good
IDEA*

A	NEW ISSUE		AJS	08.01.31
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	<i>AJS</i>			
CHECKED	<i>LE</i>	DRAWING NO.	REV. A	
MFG. APPR.		D3730	SHEET 1 OF 2	
APPROVED		TITLE	SCALE	
DE APPR.		ANGLE	NTS	
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